

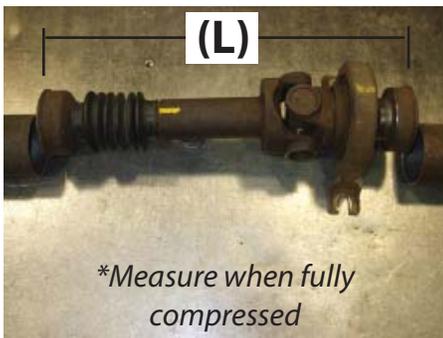
Instructions for R994067 & R994067L Service Kit - Ford Pickup with Non-replaceable center support bearing.



The OEM Ford rear drive shafts have a Non-replaceable center support bearing. With the Rockford Kit you are able to cut the Original assemblies apart at the friction weld and replace the Slip Yoke, Splined Stub and Center Support Bearing... avoiding the additional cost required to build an entirely new assembly.



Step 1: Cut the original tube right behind the friction weld on the stub of the center support bearing and then again behind the friction weld of the splined stub and original tubing.



Step 2: When you are finished you will remove the center portion of the original shaft... you can take this time to make sure you have the correct kit for your application... the removed portion of the shaft should be fully compressed and the overall distance of (L) should be...

15 1/2" - R994067
16 1/2" - R994067L



Step 3: The proper way to assemble the Rockford kit is illustrated with the photo shown. The midship stub shaft is pressed into the front OEM tube and welded in place. The weld yoke is pressed into the rear OEM tube and welded.

Instructions for R994067 & R994067L Service Kit - Ford Pickup with Non-replaceable center support bearing.



Step 4: Do not forget to include the rectangle spacer block... This is necessary to provide the same bearing height that was used on the OEM design Ford Trucks... the photo has the spacer under the service kit to show how it will provide the same center line height as the original. It must be included when you're ready to weld, balance and install the assembly.



Above - closeup shown of the Service Kit upon completion.

Right - typical Ford drive shaft with the R994067 & R994067L Service kit installed.

